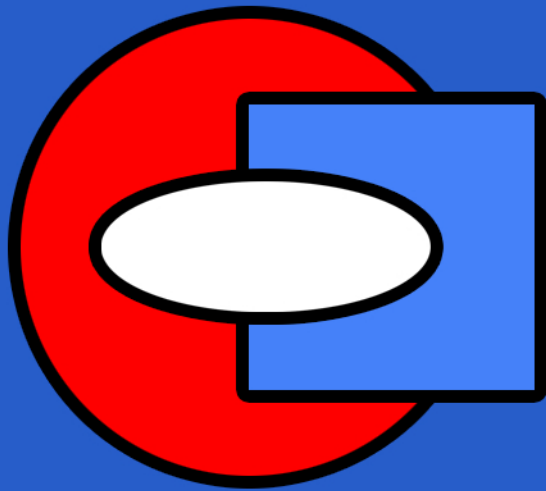




# UNION STEEL TUBES LTD

Unit 56,  
Wellington Ind Estate,  
Bean Road,  
Coseley,  
West Midlands  
WV14 9EE

Telephone: 01902 881 222

Fax: 01902 880 500

E-mail: [enquiries@unionsteel.co.uk](mailto:enquiries@unionsteel.co.uk)

**U**

SIZES NORMALLY KEPT IN STOCK AT UNION STEEL TUBES.

**M**

SIZES NORMALLY KEPT IN STOCK AT THE MILL.

THIS IS NOT ALL OUR STOCK AND NOT ALL THE SIZES AVAILABLE BUT GIVES A FLAVOUR OF WHAT WE CAN DO.

| ROUND<br>SIZE | WALL THICKNESS in mm |     |     |     |     |   |     |     |     |  |   |     |   |     |
|---------------|----------------------|-----|-----|-----|-----|---|-----|-----|-----|--|---|-----|---|-----|
|               | 0.5                  | 0.6 | 0.7 | 0.8 | 0.9 | 1 | 1.2 | 1.5 | 1.6 |  | 2 | 2.5 | 3 | 3.2 |
| 8             |                      |     |     | M   |     | M |     |     |     |  |   |     |   |     |
| 9.5           |                      |     |     |     |     | M |     |     |     |  |   |     |   |     |
| 10            |                      |     |     | M   |     | U | M   | U   |     |  |   |     |   |     |
| 11.85         |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 12            |                      |     | M   |     |     | U | M   | M   |     |  | M |     |   |     |
| 12.7          |                      |     |     |     | U   |   | U   | U   |     |  |   |     |   |     |
| 13            |                      |     |     |     |     | U | M   | M   |     |  |   |     |   |     |
| 14            |                      |     |     |     |     | M | M   | M   |     |  | M |     |   |     |
| 15            |                      |     |     |     |     |   | M   | M   |     |  | M |     |   |     |
| 15.8          |                      |     |     |     | U   |   | U   | U   |     |  | U |     |   |     |
| 16            |                      |     |     |     |     | U | M   | U   | U   |  | U |     |   |     |
| 16.8          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 17.6          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 18            |                      |     |     |     |     | M | M   | U   |     |  | M |     |   |     |
| 18.3          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 19            |                      |     |     |     | U   | M | U   | U   | M   |  | U | U   |   |     |
| 20            |                      |     |     |     |     | M | M   | U   |     |  | U |     |   |     |
| 21            |                      |     |     |     |     |   |     | M   |     |  |   |     |   |     |
| 21.7          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 22            |                      |     |     |     |     | M | M   | M   |     |  | M | M   |   |     |
| 22.2          |                      |     |     |     | U   |   | U   | U   | M   |  | U | U   |   |     |
| 22.5          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 22.6          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 23            |                      |     |     |     |     | M |     |     |     |  |   |     |   |     |
| 23.4          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 23.5          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 24            |                      |     |     |     |     | M | M   | M   |     |  | M | M   |   |     |
| 24.2          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 25            |                      |     |     |     |     | M | M   | U   |     |  | U | M   | M |     |
| 25.4          |                      |     |     |     | U   |   | U   | U   |     |  | U | U   |   | U   |
| 25.8          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 25.9          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |



| ROUND<br>SIZE | WALL THICKNESS in mm |     |     |     |     |   |     |     |     |  |   |     |   |     |
|---------------|----------------------|-----|-----|-----|-----|---|-----|-----|-----|--|---|-----|---|-----|
|               | 0.5                  | 0.6 | 0.7 | 0.8 | 0.9 | 1 | 1.2 | 1.5 | 1.6 |  | 2 | 2.5 | 3 | 3.2 |
| 26            |                      |     |     |     |     |   | M   | M   |     |  | M | M   |   |     |
| 26.9          |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 28            |                      |     |     |     |     | M | M   | M   |     |  | M | M   | M |     |
| 28.6          |                      |     |     |     |     |   | U   | U   |     |  | U |     |   |     |
| 30            |                      |     |     |     |     | M | M   | U   |     |  | U | M   |   |     |
| 31.7          |                      |     |     |     |     |   | U   | U   | U   |  | U | U   |   | U   |
| 32            |                      |     |     |     |     | M | M   |     |     |  | M |     |   |     |
| 33            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 34            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 34.9          |                      |     |     |     |     |   | U   | U   |     |  | U |     |   |     |
| 35            |                      |     |     |     |     | M | M   | M   |     |  | M |     |   |     |
| 36            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 37            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 38.1          |                      |     |     |     |     |   | U   | U   |     |  | U | U   |   | U   |
| 39            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 40            |                      |     |     |     |     | M | M   | M   |     |  | U |     |   |     |
| 41            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 41.2          |                      |     |     |     |     |   | U   | U   |     |  |   |     |   |     |
| 42            |                      |     |     |     |     | M | M   | M   |     |  | M |     |   |     |
| 43            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 43.5          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 44            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 44.5          |                      |     |     |     |     |   | U   | U   |     |  | U |     |   | U   |
| 45            |                      |     |     |     |     |   | M   | M   |     |  | M | M   |   |     |
| 46            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 47            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 47.6          |                      |     |     |     |     |   |     | U   |     |  | U |     |   |     |
| 48            |                      |     |     |     |     |   | M   | M   |     |  | M |     |   |     |
| 50            |                      |     |     |     |     | M | M   | M   |     |  | U | M   |   |     |
| 50.8          |                      |     |     |     |     |   | U   | U   |     |  | U | U   |   | U   |
| 51            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 52            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 53.5          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 54            |                      |     |     |     |     | M |     |     |     |  |   |     |   |     |
| 55            |                      |     |     |     |     | M | M   | M   |     |  | M | M   |   |     |



| ROUND<br>SIZE | WALL THICKNESS in mm |     |     |     |     |   |     |     |     |  |   |     |   |     |
|---------------|----------------------|-----|-----|-----|-----|---|-----|-----|-----|--|---|-----|---|-----|
|               | 0.5                  | 0.6 | 0.7 | 0.8 | 0.9 | 1 | 1.2 | 1.5 | 1.6 |  | 2 | 2.5 | 3 | 3.2 |
| 57.1          |                      |     |     |     |     |   |     | U   |     |  |   |     |   |     |
| 58            |                      |     |     |     |     |   |     |     |     |  |   |     | M |     |
| 60            |                      |     |     |     |     | M | M   | U   |     |  | U |     |   |     |
| 63            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 63.5          |                      |     |     |     |     |   | M   | U   |     |  | U |     |   |     |
| 64            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 65            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 70            |                      |     |     |     |     |   |     |     |     |  | U |     |   |     |
| 71.5          |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 76.1          |                      |     |     |     |     |   |     | U   |     |  | U |     |   |     |
| 80            |                      |     |     |     |     |   |     | U   |     |  |   |     |   |     |
| 83            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 89            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 95            |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 101.6         |                      |     |     |     |     |   |     | U   |     |  |   |     |   |     |



| SQUARE<br>SIZE | WALL THICKNESS in mm |     |     |     |     |   |     |     |     |  |   |     |   |     |
|----------------|----------------------|-----|-----|-----|-----|---|-----|-----|-----|--|---|-----|---|-----|
|                | 0.5                  | 0.6 | 0.7 | 0.8 | 0.9 | 1 | 1.2 | 1.5 | 1.6 |  | 2 | 2.5 | 3 | 3.2 |
| 10 X 10        |                      |     |     |     |     | U | M   | M   |     |  |   |     |   |     |
| 12 X 12        |                      |     |     |     |     | U |     |     |     |  |   |     |   |     |
| 12.7 X 12.7    |                      |     |     |     | U   |   | U   | U   |     |  |   |     |   |     |
| 14 X 14        |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 15 X 15        |                      |     |     |     |     | M | M   | M   |     |  | M |     |   |     |
| 15,8 X 15,8    |                      |     |     |     |     |   | U   | U   |     |  |   |     |   |     |
| 16 X 16        |                      |     |     |     |     |   |     | U   |     |  |   |     |   |     |
| 18 X 18        |                      |     |     |     |     | M |     | M   |     |  | M |     |   |     |
| 19 X 19        |                      |     |     |     |     |   | U   | U   |     |  | U |     |   |     |
| 20 X 20        |                      |     |     |     |     | M | M   | U   |     |  | U |     |   |     |
| 22 X 22        |                      |     |     |     |     |   |     | U   |     |  | M |     |   |     |
| 22.2 X 22.2    |                      |     |     |     |     |   | U   | U   |     |  | U |     |   |     |
| 24 X 24        |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 25 X 25        |                      |     |     |     |     |   | M   | U   |     |  | U | M   |   |     |
| 25,4 X 25,4    |                      |     |     |     |     |   | U   | U   |     |  | U |     |   |     |
| 28 X 28        |                      |     |     |     |     |   |     | M   |     |  | M |     |   |     |
| 28.6 X 28.6    |                      |     |     |     |     |   | U   | U   |     |  |   |     |   |     |
| 30 X 30        |                      |     |     |     |     | M |     | U   |     |  | U | M   |   |     |
| 31.7 X 31.7    |                      |     |     |     |     |   | U   | U   |     |  | U |     |   |     |
| 35 X 35        |                      |     |     |     |     |   |     | M   |     |  | M | M   |   |     |
| 38.1 X 38.1    |                      |     |     |     |     |   | U   | U   |     |  | U | U   |   |     |
| 40 X 40        |                      |     |     |     |     | M |     | U   |     |  | U | M   | U |     |
| 45 X 45        |                      |     |     |     |     |   | M   |     |     |  | M |     |   |     |
| 50 X 50        |                      |     |     |     |     |   | M   | U   |     |  | U |     | M |     |
| 50.8 X 50.8    |                      |     |     |     |     |   |     | U   |     |  | U |     |   | U   |
| 60 X 60        |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 80 X 80        |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 90 X 90        |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 100 X 100      |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 120 X 120      |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |



| RECTANGULAR | WALL THICKNESS in mm |     |     |     |     |     |   |     |     |     |   |     |   |     |
|-------------|----------------------|-----|-----|-----|-----|-----|---|-----|-----|-----|---|-----|---|-----|
|             | SIZE                 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1 | 1.2 | 1.5 | 1.6 | 2 | 2.5 | 3 | 3.2 |
| 15 X 10     |                      |     |     |     |     |     |   | M   | M   |     | M |     |   |     |
| 16,5 X 13,5 |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 16 X 10     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 17 X 10     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 20 X 10     |                      |     |     |     |     |     | M | M   | U   |     | M |     |   |     |
| 20 X 12     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 20 X 15     |                      |     |     |     |     |     |   |     |     |     | M |     |   |     |
| 25 X 10     |                      |     |     |     |     |     | M | M   | M   |     | M |     |   |     |
| 25 X 15     |                      |     |     |     |     |     |   | M   | U   |     | M |     |   |     |
| 25 X 20     |                      |     |     |     |     |     |   |     | M   |     | M |     |   |     |
| 25.4 X 12.7 |                      |     |     |     |     |     |   |     | U   |     | U |     |   |     |
| 30 X 10     |                      |     |     |     |     |     | M | M   | U   |     | M |     |   |     |
| 30 X 15     |                      |     |     |     |     |     |   | M   | U   |     | M |     |   |     |
| 30 X 16     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 30 X 20     |                      |     |     |     |     |     |   | M   | U   |     | U | M   |   |     |
| 30 X 25     |                      |     |     |     |     |     |   |     | M   |     | M |     |   |     |
| 30 X 27     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 31.7 X 15.8 |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 33 X 20     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 34.9 X 15.8 |                      |     |     |     |     |     |   | U   | U   |     | U |     |   |     |
| 35 X 10     |                      |     |     |     |     |     |   |     |     |     | M |     |   |     |
| 35 X 15     |                      |     |     |     |     |     |   |     | U   |     | M |     |   |     |
| 35 X 20     |                      |     |     |     |     |     |   | M   | M   |     |   |     |   |     |
| 35 X 25     |                      |     |     |     |     |     |   | M   | U   |     |   |     |   |     |
| 35 X 30     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 38.1 X 19.0 |                      |     |     |     |     |     |   | U   | U   |     | U |     |   |     |
| 38.1 X 25.4 |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |
| 40 X 10     |                      |     |     |     |     |     | M | M   | U   |     | M |     |   |     |
| 40 X 15     |                      |     |     |     |     |     | M | M   | M   |     | M | M   |   |     |
| 40 X 20     |                      |     |     |     |     |     | M |     | U   |     | U |     | U |     |
| 40 X 25     |                      |     |     |     |     |     |   | M   | U   |     | M |     |   |     |
| 40 X 27     |                      |     |     |     |     |     |   |     |     |     |   |     |   |     |



| RECTANGULAR | WALL THICKNESS in mm |     |     |     |     |   |     |     |     |  |   |     |   |     |
|-------------|----------------------|-----|-----|-----|-----|---|-----|-----|-----|--|---|-----|---|-----|
|             | 0.5                  | 0.6 | 0.7 | 0.8 | 0.9 | 1 | 1.2 | 1.5 | 1.6 |  | 2 | 2.5 | 3 | 3.2 |
| SIZE        |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 40 X 30     |                      |     |     |     |     |   | M   |     |     |  | U |     |   |     |
| 40 X 35     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 44 X 24     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 45 X 10     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 45 X 15     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 45 X 20     |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 45 X 25     |                      |     |     |     |     |   |     |     |     |  |   | U   |   |     |
| 45 X 30     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 45 X 35     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 45 X 40     |                      |     |     |     |     |   |     | M   |     |  |   |     |   |     |
| 50 X 10     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 50 X 15     |                      |     |     |     |     |   | M   | M   |     |  | M |     |   |     |
| 50 X 20     |                      |     |     |     |     |   | P   | M   |     |  | M |     |   |     |
| 50 X 25     |                      |     |     |     |     |   | M   | U   |     |  | U |     |   |     |
| 50 X 30     |                      |     |     |     |     |   | M   | U   |     |  | M |     |   |     |
| 50 X 35     |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 50 X 40     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 50.8 X 25.4 |                      |     |     |     |     |   | U   | U   |     |  | U |     |   |     |
| 60 X 10     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 60 X 15     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 60 X 20     |                      |     |     |     |     | M | M   | U   |     |  | M |     |   |     |
| 60 X 25     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 60 X 30     |                      |     |     |     |     |   |     | U   |     |  | U | M   |   |     |
| 60 X 35     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 60 X 40     |                      |     |     |     |     |   |     | M   |     |  | M | U   |   |     |
| 60 X 50     |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 70 X 20     |                      |     |     |     |     |   |     | M   |     |  |   |     |   |     |
| 70 X 30     |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 70 X 40     |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 70 X 50     |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 80 X 20     |                      |     |     |     |     |   |     |     |     |  | M | M   |   |     |
| 80 X 30     |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
|             |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
|             |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
|             |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |



| F.S. OVAL<br>SIZE | WALL THICKNESS in mm |     |     |     |     |   |     |     |     |  |   |     |   |     |
|-------------------|----------------------|-----|-----|-----|-----|---|-----|-----|-----|--|---|-----|---|-----|
|                   | 0.5                  | 0.6 | 0.7 | 0.8 | 0.9 | 1 | 1.2 | 1.5 | 1.6 |  | 2 | 2.5 | 3 | 3.2 |
| 20 X 10           |                      |     |     |     |     | M |     | M   |     |  |   |     |   |     |
| 22 X 12           |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 25 X 10           |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 25 X 12           |                      |     |     |     |     |   |     | U   |     |  | M |     |   |     |
| 25 X 15           |                      |     |     |     |     |   |     | M   |     |  |   |     |   |     |
| 28 X 20           |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 29,5 X 19,8       |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 30 X 10           |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 30 X 15           |                      |     |     |     |     | M | M   | U   |     |  | M |     |   |     |
| 31.7 X 15.8       |                      |     |     |     |     |   |     | U   |     |  | U |     |   |     |
| 32 X 14           |                      |     |     |     |     |   |     |     |     |  | P |     |   |     |
| 33 X 10           |                      |     |     |     |     |   | M   | M   |     |  | M |     |   |     |
| 35 X 12           |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 35 X 15           |                      |     |     |     |     |   |     |     |     |  | M |     |   |     |
| 36 X 18           |                      |     |     |     |     | M | M   | M   |     |  |   |     |   |     |
| 38 X 16           |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 38 X 20           |                      |     |     |     |     |   |     | M   |     |  | M |     |   |     |
| 39,5 X 31         |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 40 X 14           |                      |     |     |     |     |   |     |     |     |  |   |     |   |     |
| 40 X 20           |                      |     |     |     |     |   | M   | U   |     |  | U |     |   |     |
| 50 X 20           |                      |     |     |     |     |   |     | M   |     |  |   |     |   |     |
| 50 X 25           |                      |     |     |     |     |   |     | U   |     |  |   |     |   |     |
| 50 X 30           |                      |     |     |     |     |   |     | M   |     |  | M |     |   |     |
| 60 X 20           |                      |     |     |     |     |   |     | M   |     |  | M |     |   |     |
| 60 X 30           |                      |     |     |     |     |   | M   | U   |     |  |   |     |   |     |

**U**

SIZES NORMALLY KEPT IN STOCK AT UNION STEEL TUBES

**M**

SIZES NORMALLY KEPT IN STOCK AT THE MILL

**THIS IS NOT ALL OUR STOCK AND NOT ALL THE SIZES AVAILABLE BUT GIVES A FLAVOUR OF WHAT WE CAN DO**

